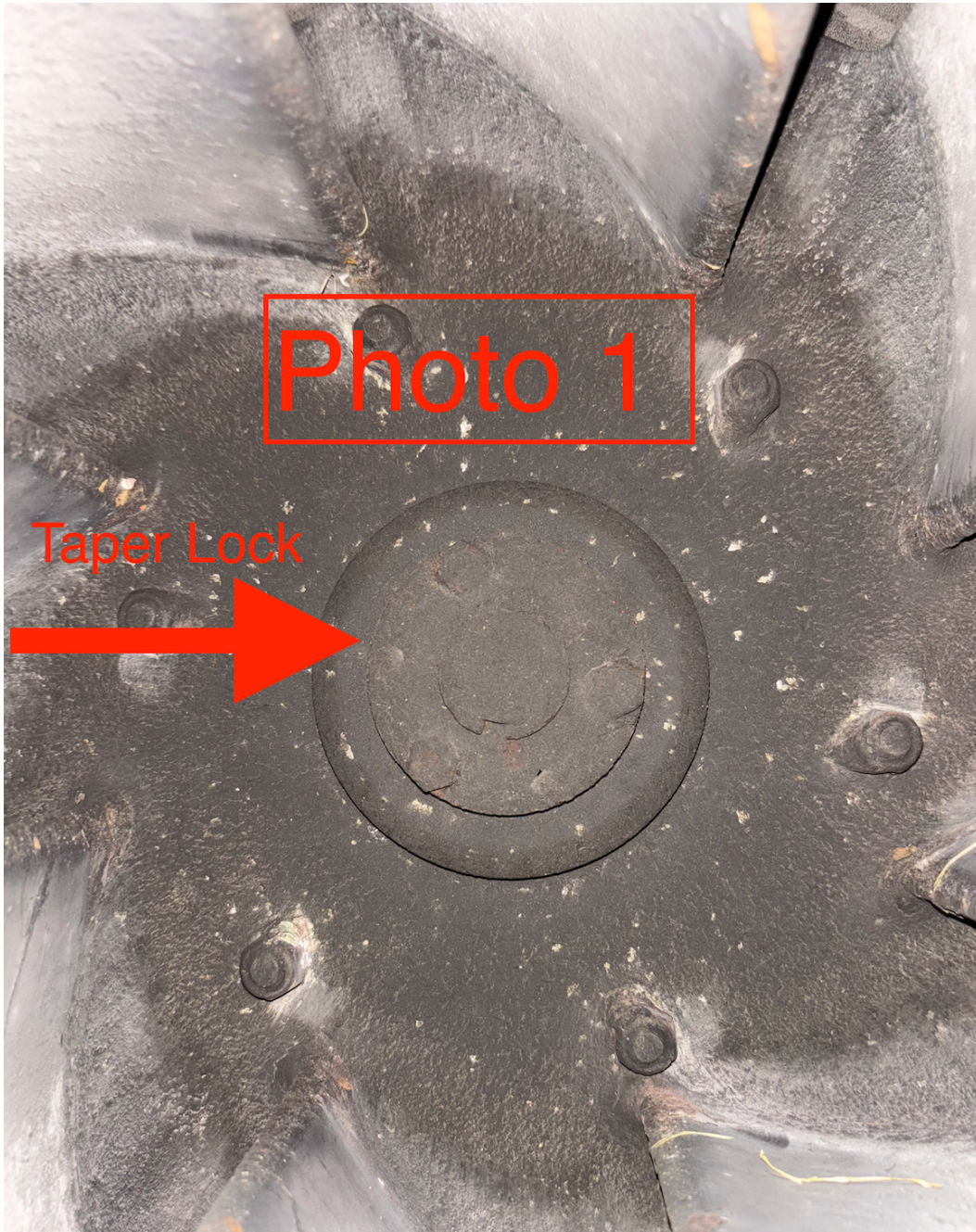


## Pre-Work Taper Lock Cleaning Procedure – Blower Impeller Replacement

### Step 1 – Identify the Taper Lock (Photo 1)

- Locate the taper lock at the center of the impeller hub.
- Use a degreasing product (such as Purple Power, Simple Green, or an equivalent) to clean all dirt, grime, and rust from the taper lock and surrounding area.
- Wipe thoroughly with a clean rag or cloth after degreasing.



## Step 2 – Degrease and Clean (Photo 2)

- Use a degreasing product (such as Purple Power, Simple Green, or an equivalent industrial degreaser) to clean dirt, grime, and rust from the taper lock and surrounding area.
- Taper lock should be completely clean and clearly visible.



### Step 3 – Nightly Kroil Application (Photo 3)

- Apply AeroKroil penetrating oil around the taper lock each night at closing for 5 days prior to the scheduled service visit.
- This allows the oil time to soak in, making removal easier and reducing the risk of damage.



## **IMPORTANT NOTICE**

- Photos of the cleaned taper locks (similar to Photo 2) must be submitted and approved before the Direct Service team will be dispatched.
- If the team arrives on site and the taper locks have not been properly cleaned and pre-treated:
  - Impellers will not be installed.
  - The trip will still be billed in full.
  - A return visit will be required at additional cost once cleaning requirements are met.